

# Understanding the disease, need, target population, and market

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Foundations in Cancer Therapeutics: Commercialization  
12Aug24

# Goal of biotech entrepreneurship

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- eventually market a safe product to treat or cure disease

# So,

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- what is the “pain”?
- is there a market for mitigating pain?
- is the project relevant?

# Early steps (before beginning project)

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## Relevance

- competition
- market
- industry interest
- funding possibilities (will eventually need industry/govt support for clinical trials)

## Target product profile (i.e., what will the drug label say?)

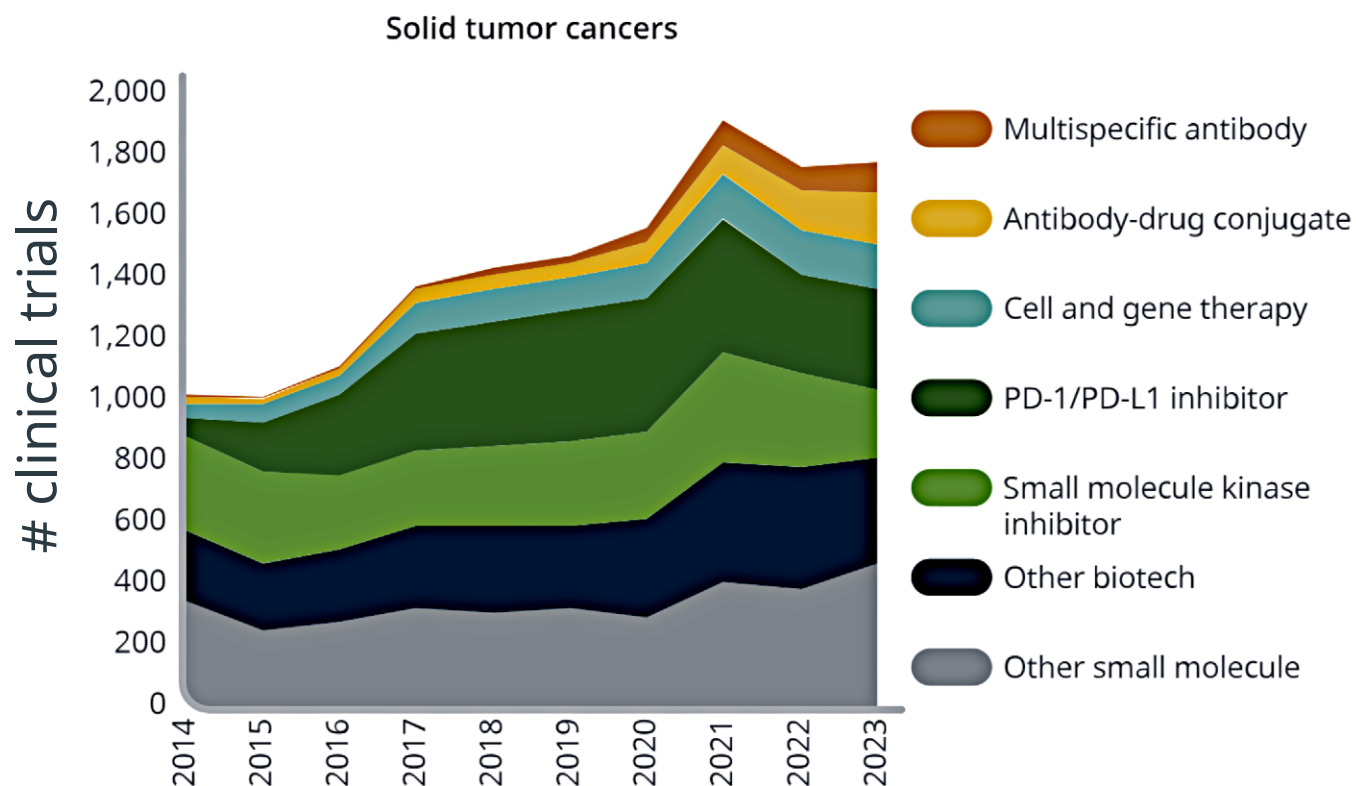
- route of administration (e.g., oral, IV, topical, etc.)
- storage conditions (e.g., heat stable, refrigerate, etc.)
- dosage (e.g., chronic, prophylaxis, short window, etc.)
- price (e.g., what is the target demographic?)

## Development path

- early pivotal derisking studies
- target & mechanistic validations
- cell culture systems
- animal model(s)
- clinical trial network

# Competition

- cancer incidence is expected to rise significantly, particularly in lower-income countries
- annual new cases going from 20M (2021) to 32M (2050)
- ~2,000 new oncology clinical trials started in 2023 with novel modalities (e.g., cell & gene therapies, antibody-drug conjugates, multispecific antibodies, radioligands)
- cancer treatments have increased 9% annually since 2019



# Market analysis – how hard can it be?

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# Market analysis

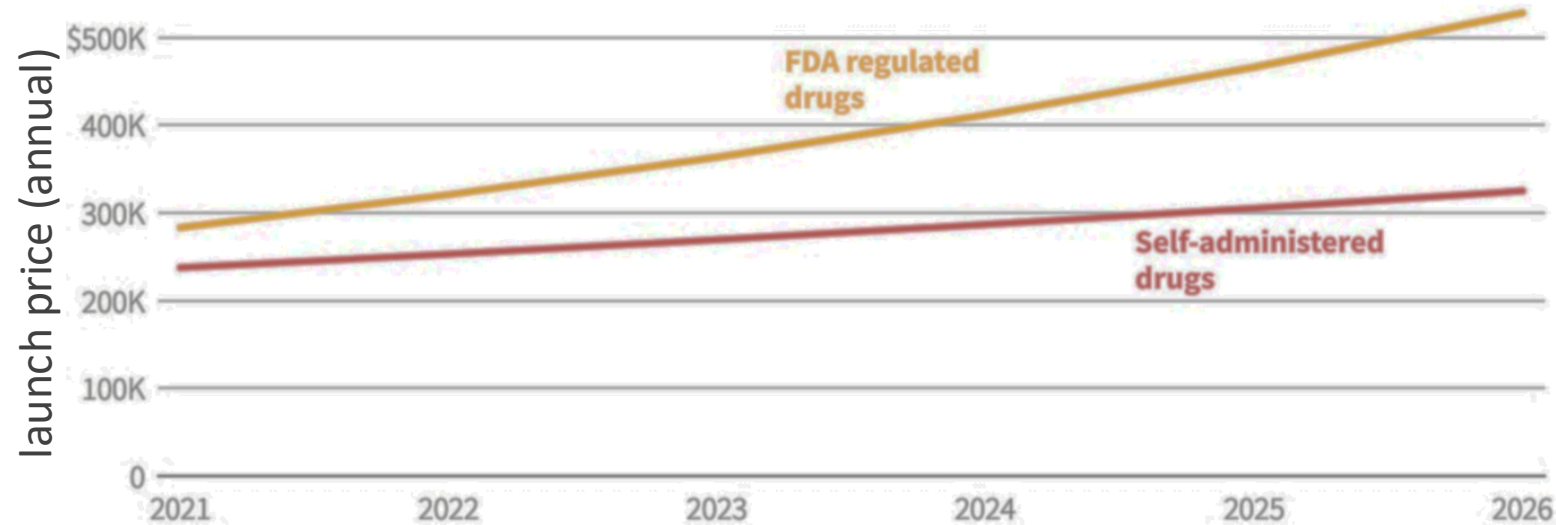
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Quick & dirty market analysis is **almost always wrong**



# Cancer drug costs will impact market size

- cancer is the second leading cause of death in the United States
- cancer treatments ~4x as costly as other therapies
- newly-launched cancer drug averages \$283,000 (US, 2021)
- Medicare is required to cover all cancer medications
- Inflation Reduction Act impacts price of existing drugs, not launch prices



- in 2017, the most expensive new cancer tablet was Idhifa at \$298,465/yr (to treat subset of leukemia patients). Study of Idhifa (2020) failed to show improved survival compared to standard care.

# Market analysis - talk to the “customer”

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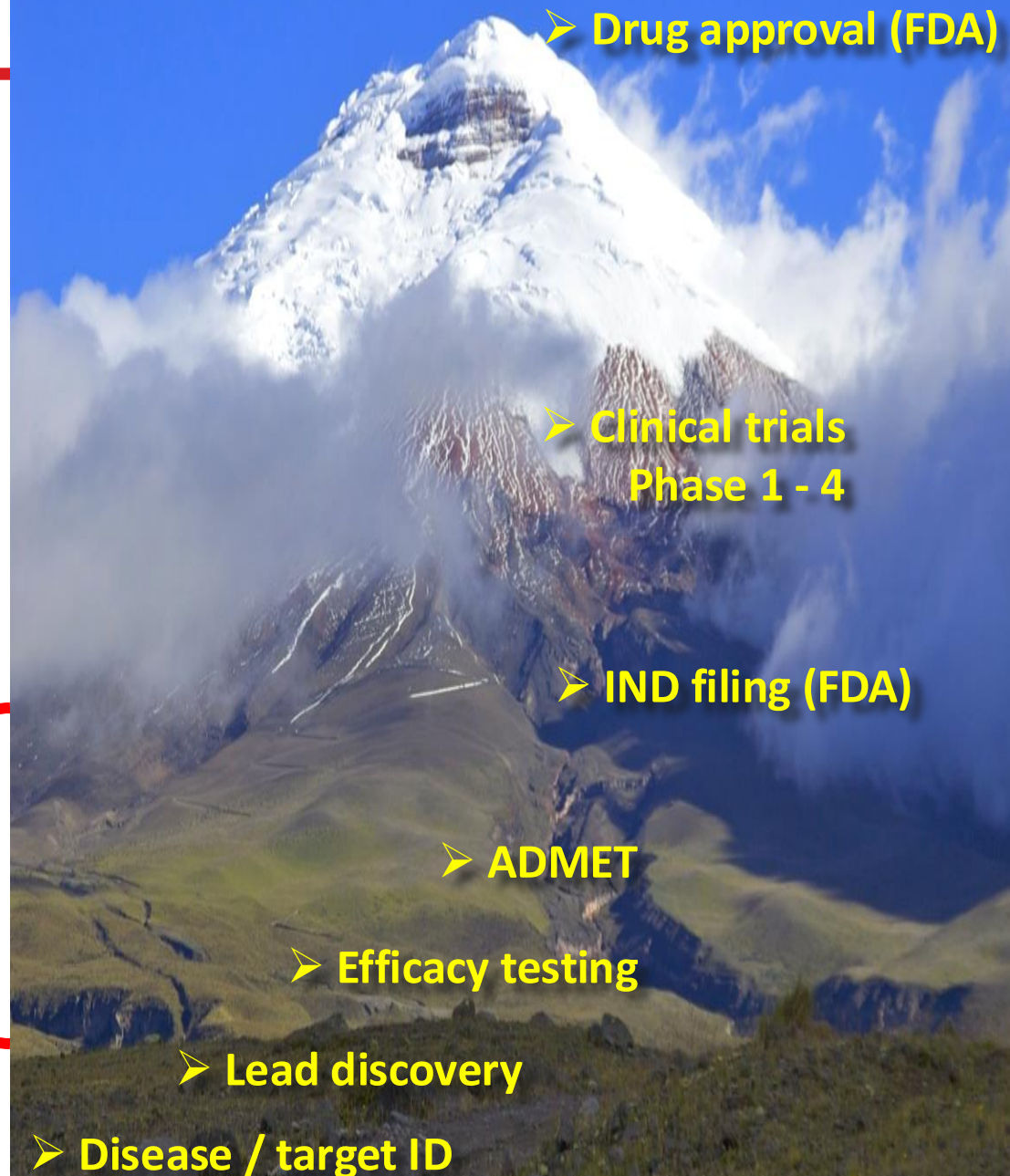
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- for academic researcher, your “market” is pharma

# Drug commercialization

- process is very challenging
- requires dedication & perseverance
- efficacy & ADMET can occur in parallel
- clinical trials are sequential

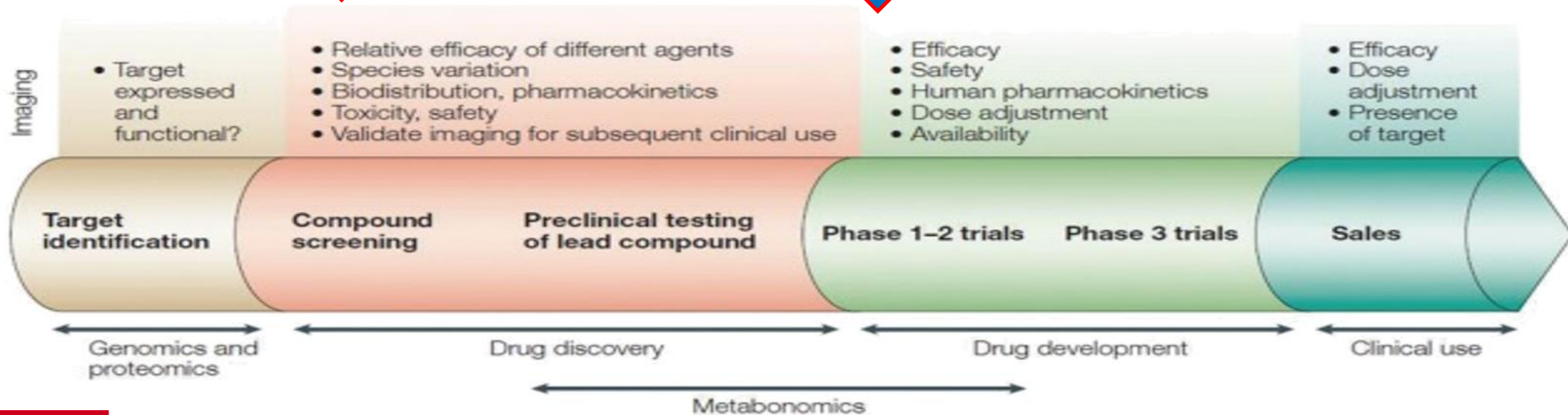
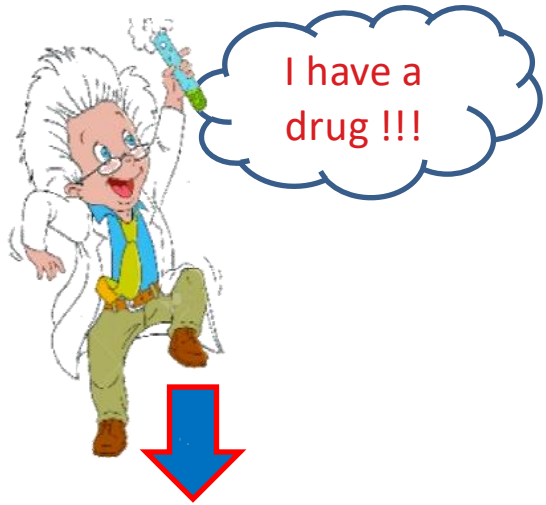
“Valley  
of  
death”




# Sample Target Product Profile (ex. Chagas disease)

	Acceptable	Ideal
Target label	Chronic Indeterminate CD	Chronic Indeterminate + Reactivations (Immunocompromised)
Spp.	Tcl+Tcll	Tcl+Tcll
Distribution	All areas	All areas
Target population	Immunocompetent	Immunocompetent + immunocompromised
Adult/children	Adult	All
Clinical efficacy	Superiority over benznidazole in all endemic regions (parasitological)	70% (parasitological and serological) > 95% cure for reactivated patients (parasitological and serological)
Resistance	Active against nitrofurans- and nitroimidazole-resistant T. cruzi strains	Active against nitrofurans- and nitroimidazole-resistant T. cruzi strains
Safety	Superiority to benznidazole 3 Clinical Evaluation plus 2 standard Laboratory Evaluation during treatment	Superiority to benznidazole No Clinical Evaluation or Laboratory Evaluation needed during treatment
Contraindications	Pregnancy/lactation	None
Precautions	No genotoxicity; No prolongation of QTc interval	No genotoxicity; No teratogenicity; No negative inotropic effect; No prolongation of QTc interval
Interactions	No clinically significant interaction with anti-hypertensive, anti-arrhythmic and anticoagulants drugs	None
Presentation	Oral	Oral
Stability	3 years, climatic zone IV	5 years, climatic zone IV
Dosing regime	Comparable to systemic antifungal treatments	b.i.d./60 days

# Do you have a drug?





# Doubtful you have a drug



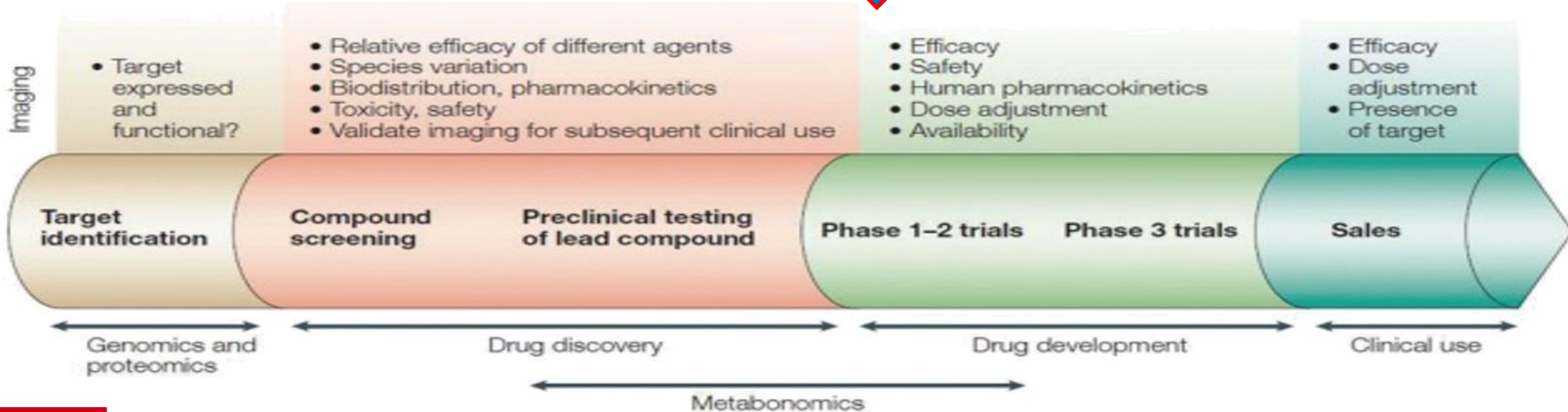
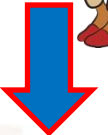
I have some hope...

2-4 yrs, 200 cmpds, \$3-10M away from a clinical candidate for Phase I trial

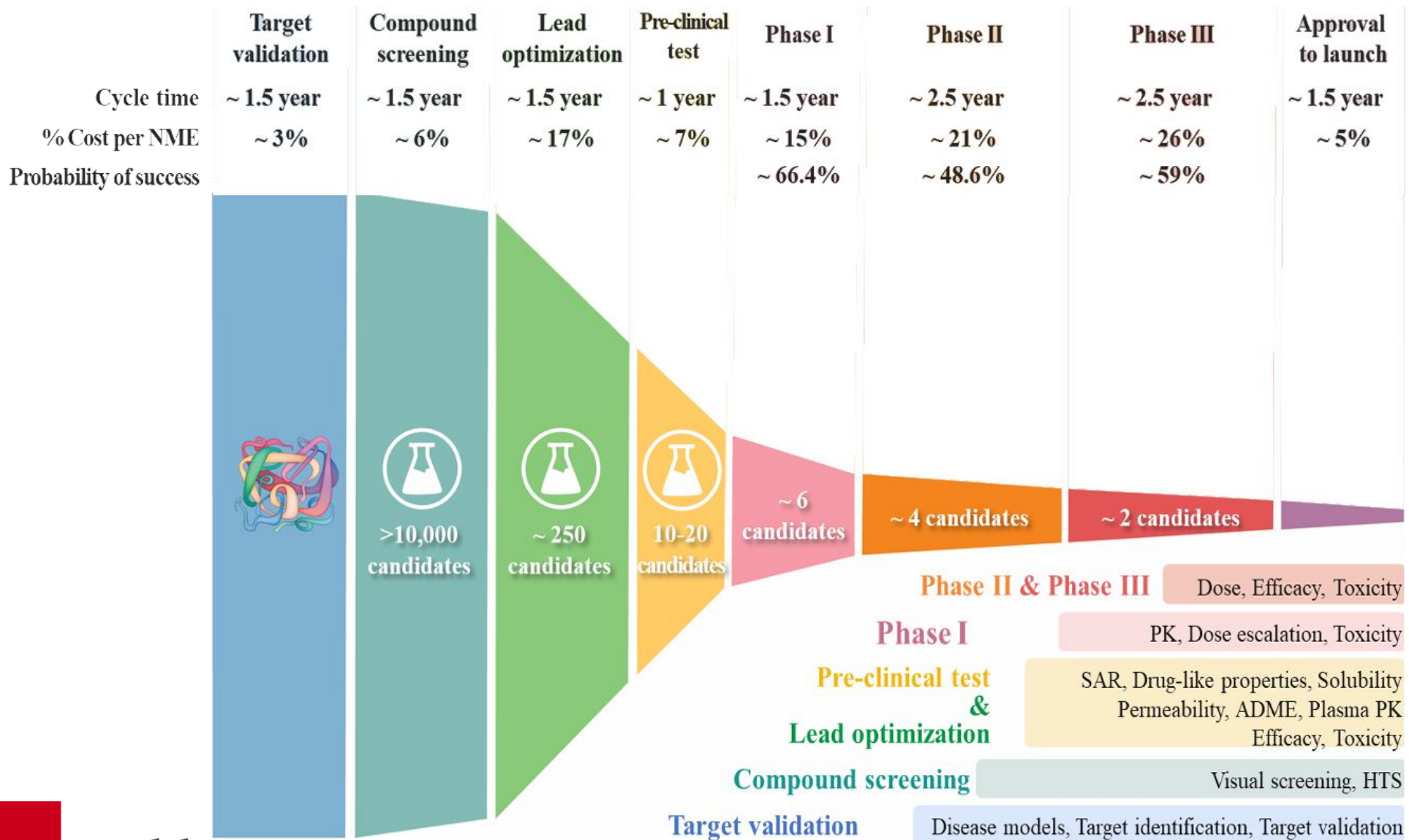


I have some hope...

10% chance

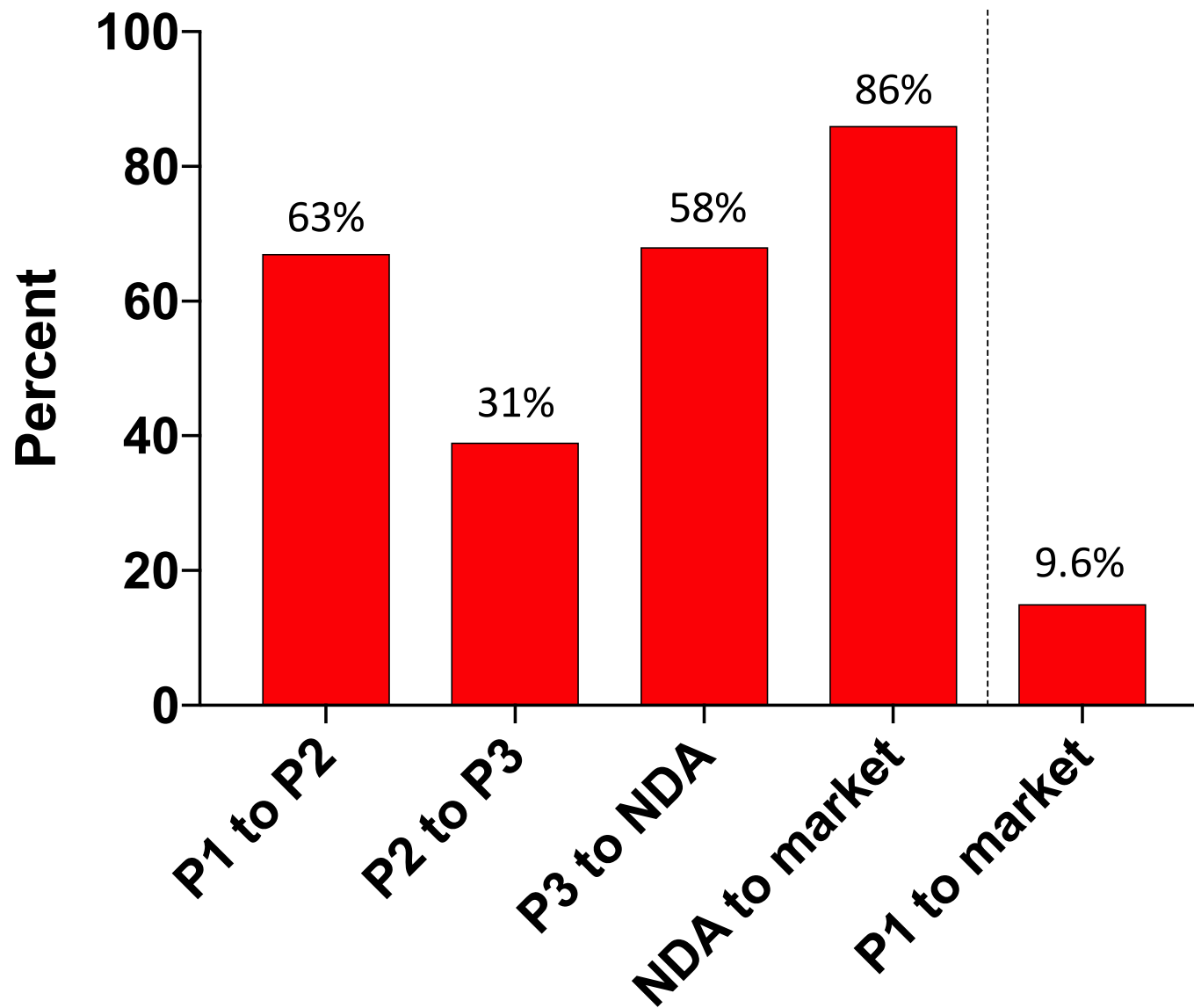


# Drug development process & risks

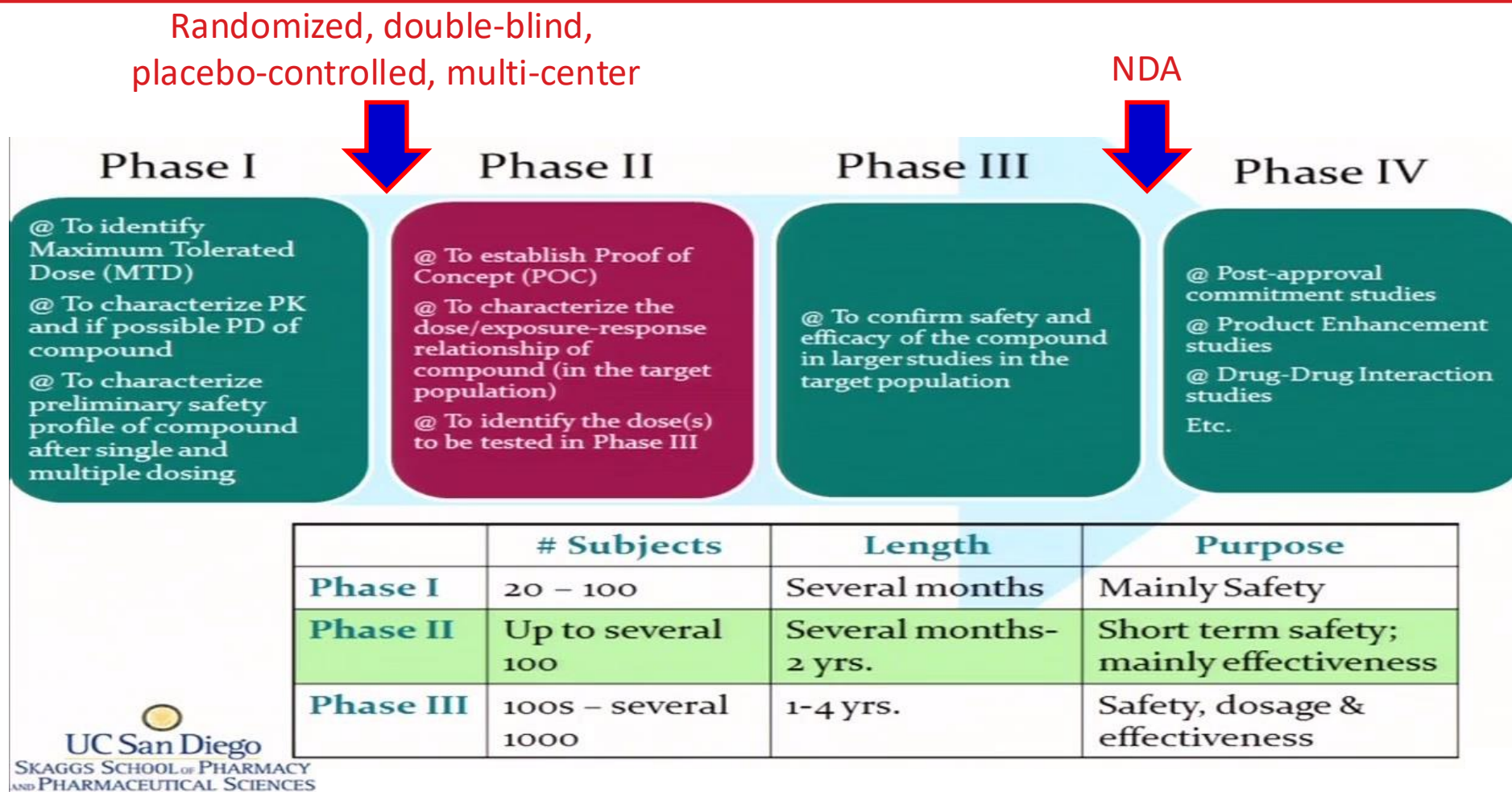




# Clinical trial success rates



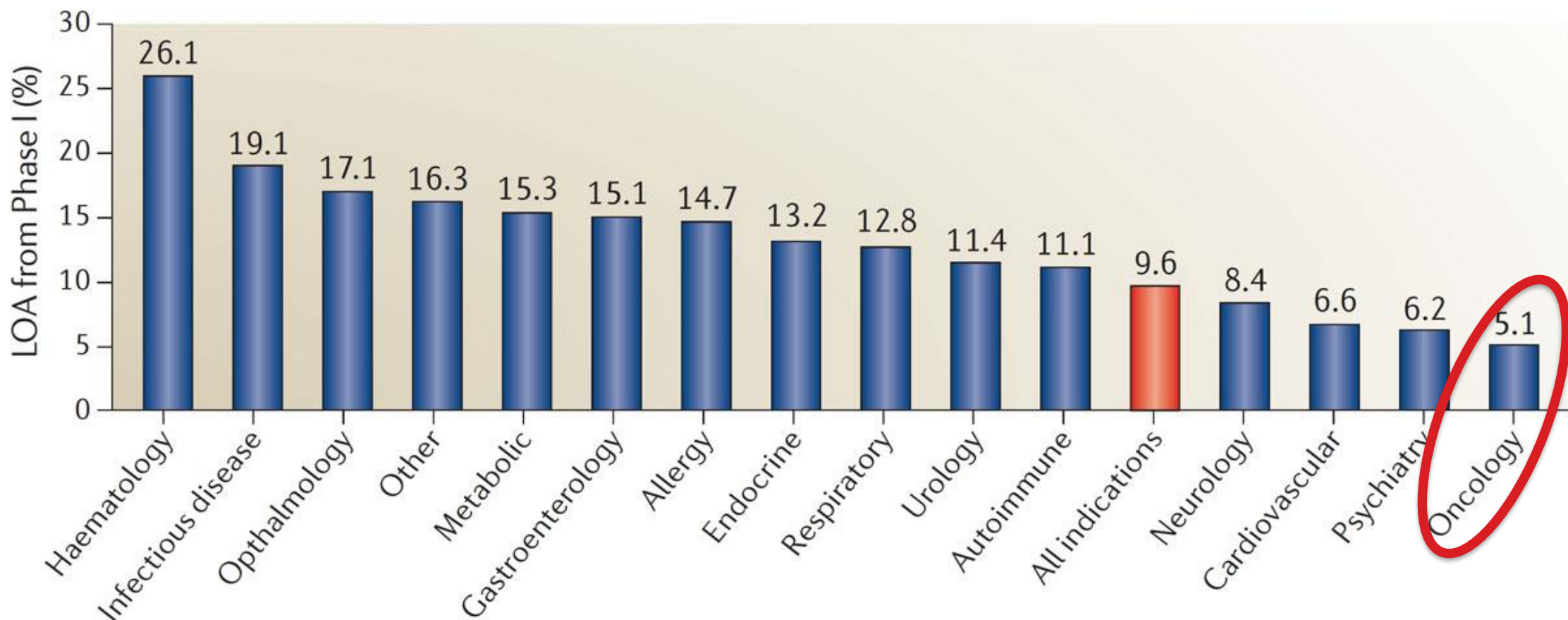
# Clinical studies of a drug candidate (90% failure rate)



Success of Phase I: 60%; Phase II: 30-40%; Phase III: 50-60%; Overall: ~10%

# Clinical trial success, by indication

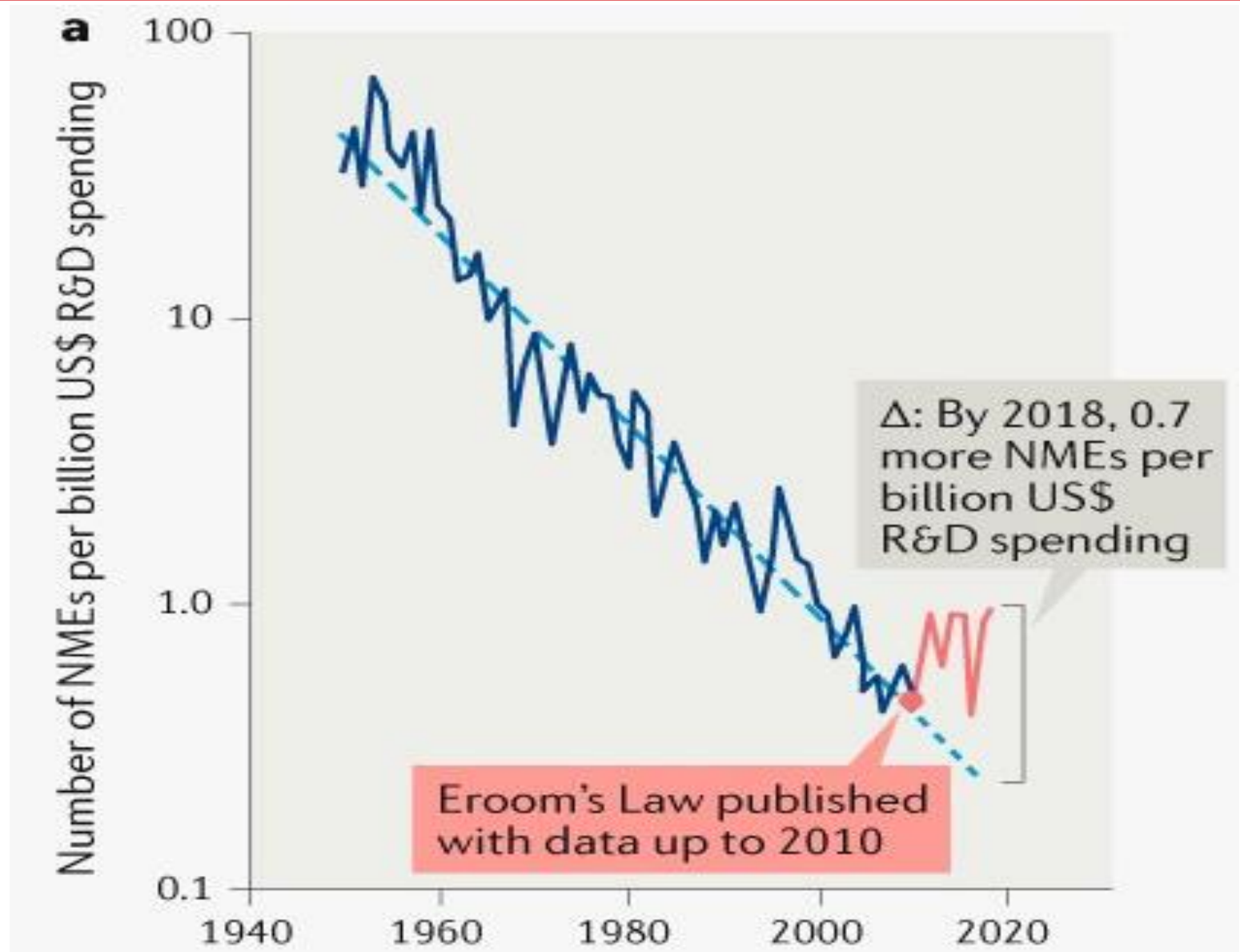
- only 10% of clinical drug development succeeds from Phase I to approval



Nature Reviews | Drug Discovery

# Drug development is expensive

- Eroom's "Law" updated
- ~\$1B per new drug

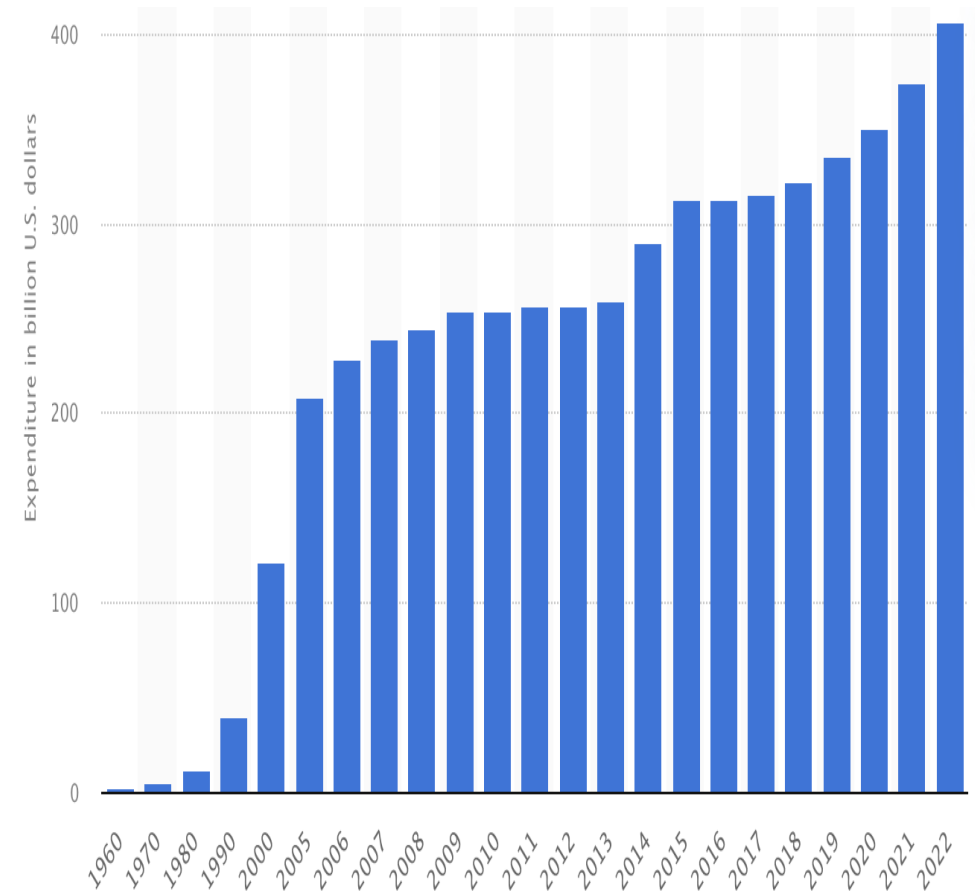
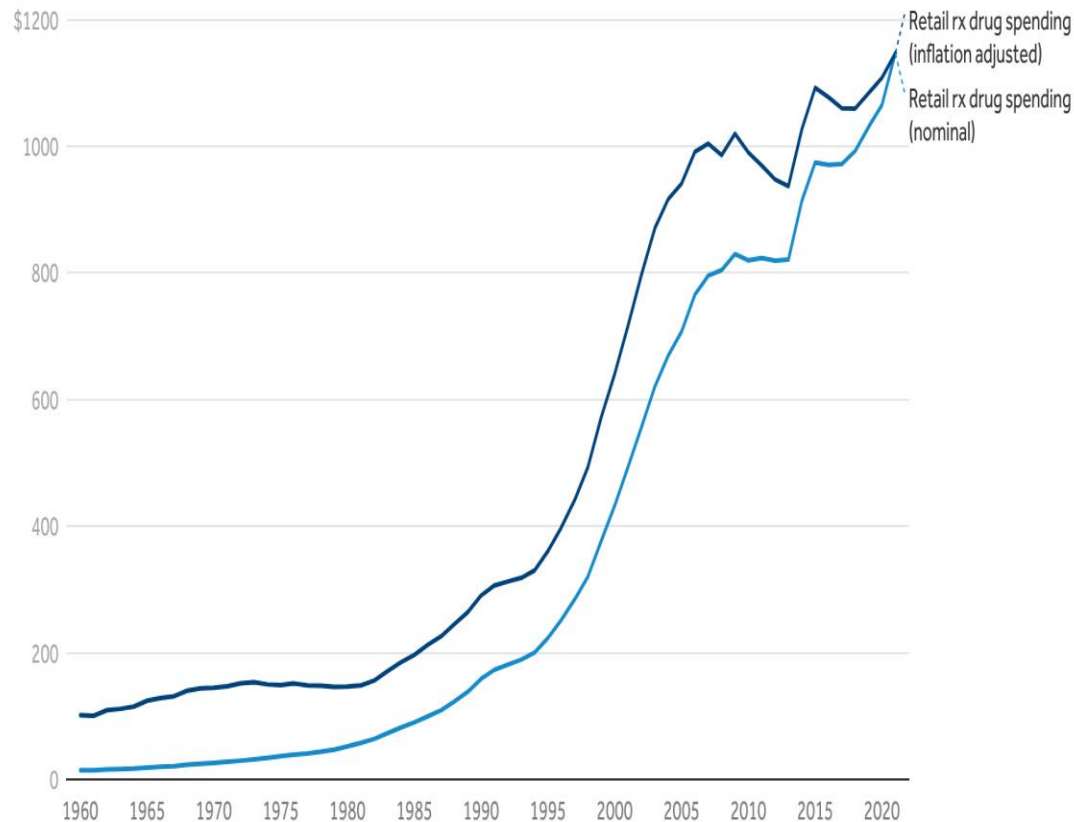


# Lengthy, high-risk, expensive ... why do it?

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# Lengthy, high-risk, expensive ... why do it?

- US prescription drug spending \$1147/person (2021)
- total US spending on pharmaceuticals ~\$400B (2021)
- small molecule drugs totaled >\$300B



# Oncology drugs are largest Rx drug sector

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- U.S. spending on oncology was \$65B in 2019, increased to \$99B in 2023
- U.S. spending on oncology drugs expected to reach \$180B in 2028
- global spending on cancer therapies was \$223B in 2023; projected to reach \$409B in 2028
- US accounts for 45% of global spending

# Potential reasons for clinical trial high failure rates

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## Target validation incomplete or misread

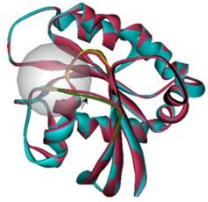
- Is the molecular target the cause of human disease?
- Is the molecular target the drug's actual target?

## Unbalanced drug optimization process

- Misleading drug candidate selection
- Incorrect balance of clinical dose, efficacy, & safety



# Is the molecular target the root cause of disease?



RMSD= 0.301 Å  
KRAS G12D  
<https://www.spandidospublications.com/10.3892/ol.2019.10325>

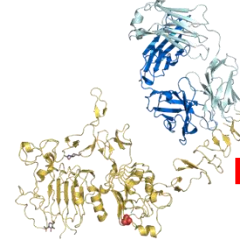
K-Ras G12D



<https://www.express.co.uk/lifestyle/health/1515934/pancreatic-cancer-symptoms-top-ten-signs-evg>

Pancreatic Cancer (PDAC)

(90% PDAC has Kras mutation,  
36% PDAC has G12D)



<https://en.wikipedia.org/wiki/HER2/neu>

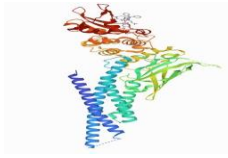
HER2



<https://www.wcrf.org/just-one-alcoholic-drink-a-day-increases-breast-cancer-risk/>

Breast Cancer

(15% BC is Her+)



<https://www.rcsb.org/structure/6NS>

STAT3



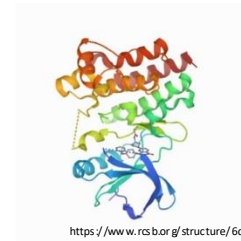
Disease?



Molecular Target?



Alzheimer's  
Disease



<https://www.rcsb.org/structure/6d93>

Bruton  
tyrosine  
kinase  
(BTK)

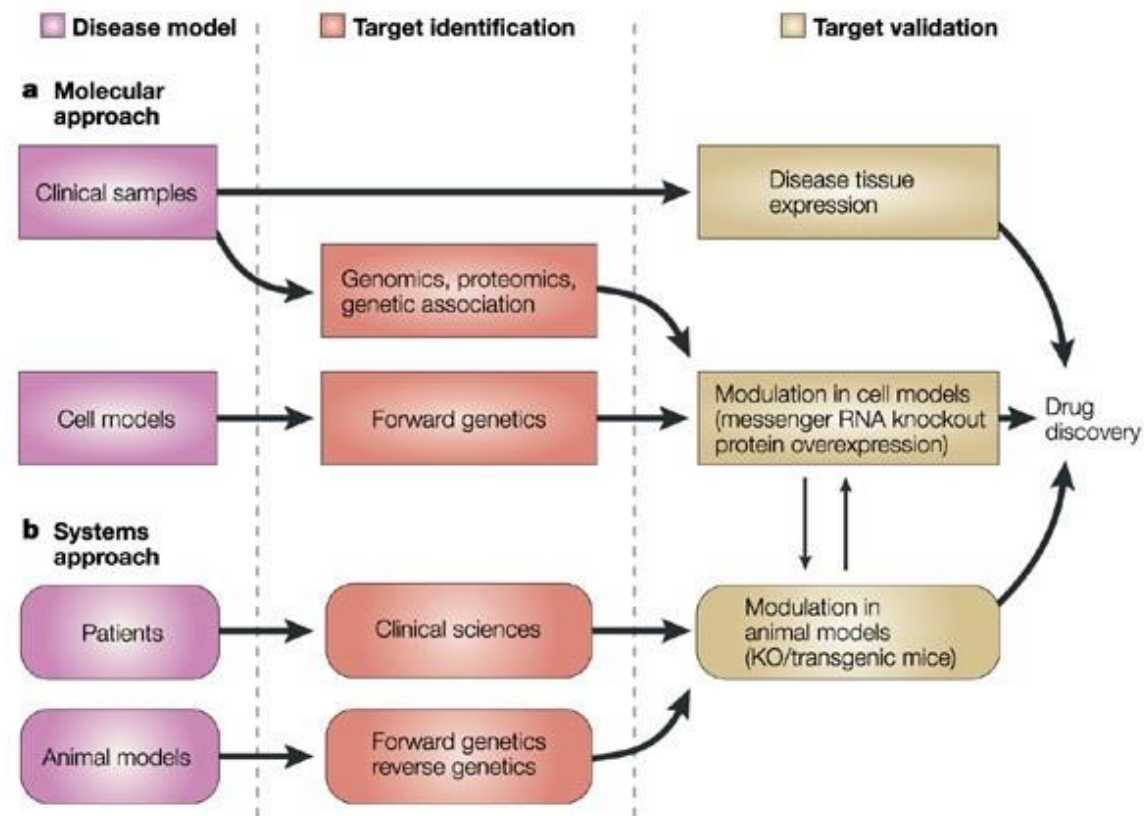


[https://www.medicinenet.com/mantle\\_cell\\_lymphoma\\_md/article.htm](https://www.medicinenet.com/mantle_cell_lymphoma_md/article.htm)

Mantle Cell  
Lymphoma (MCL)  
% of MCL is BTK dependent?

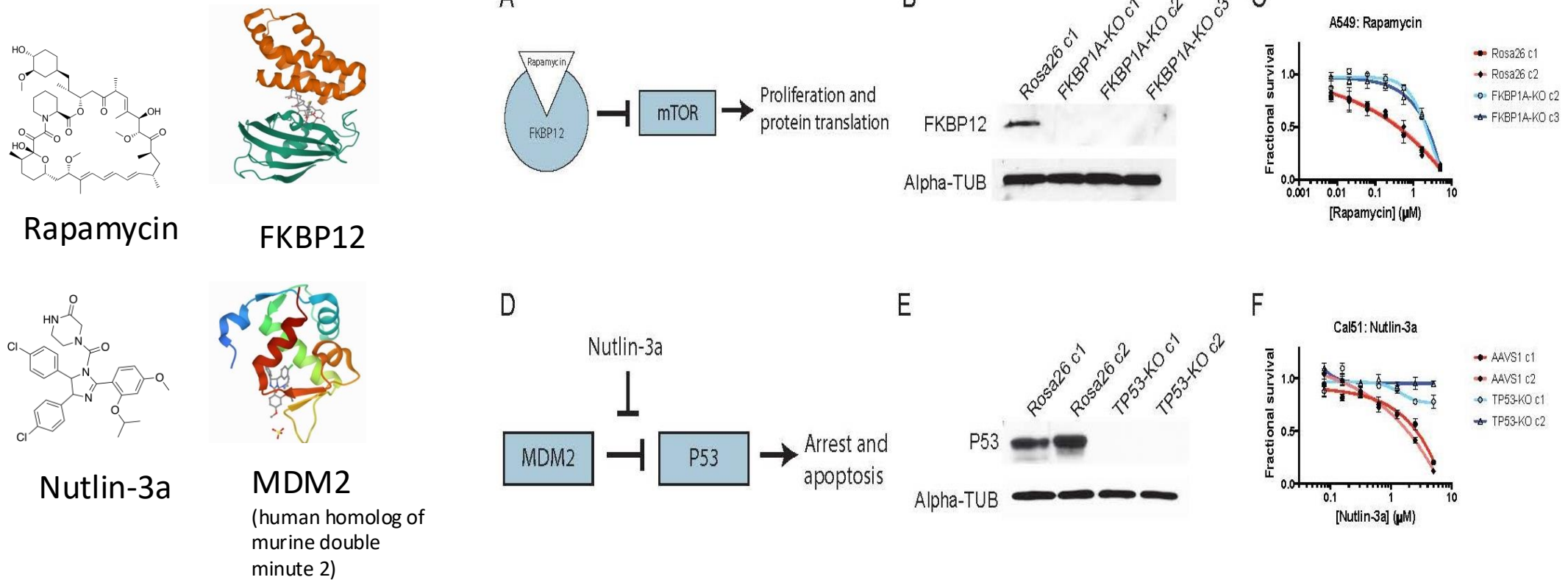
# Rigorously validate the putative disease target

- Is the target the cause of the human disease?
- What is target expression pattern in patients?
- Is target manipulation (mutation, knockout, expression) clinically relevant?
- Is the stimulus to activate target-dependent processes disease-relevant?
- Are the animal models relevant to human disease?



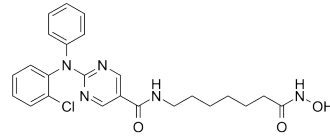
# Does drug modulation of the target give expected effect

- FKBP12 inhibitor (rapamycin) and MDM2 inhibitor (nutlin-3a) inhibit cancer cell growth
- target-dependent using CRISPR-knockout cells

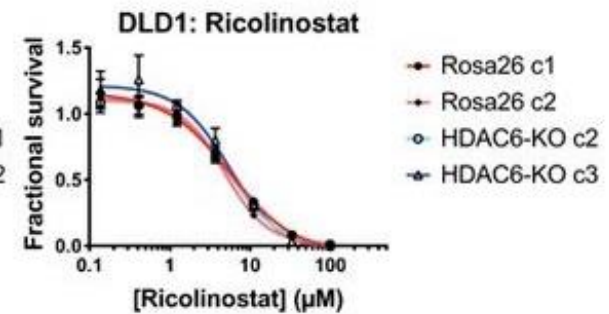
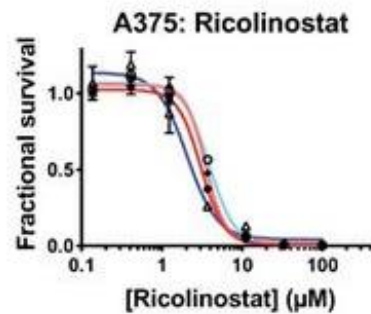
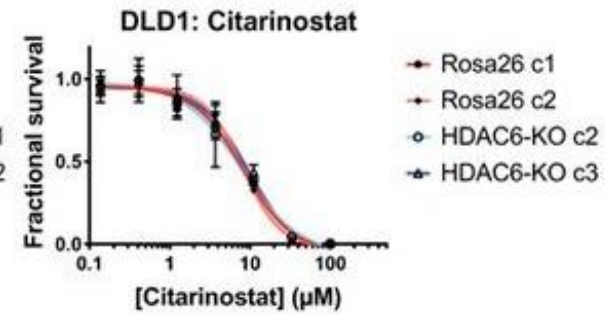
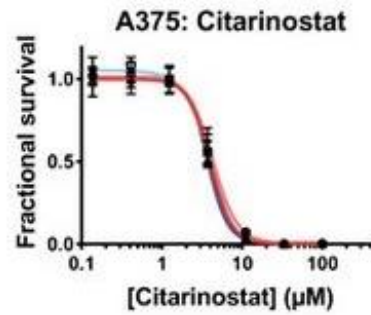
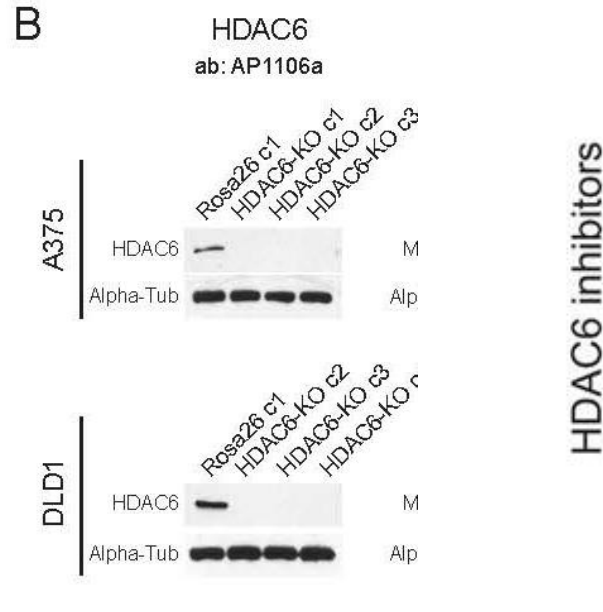
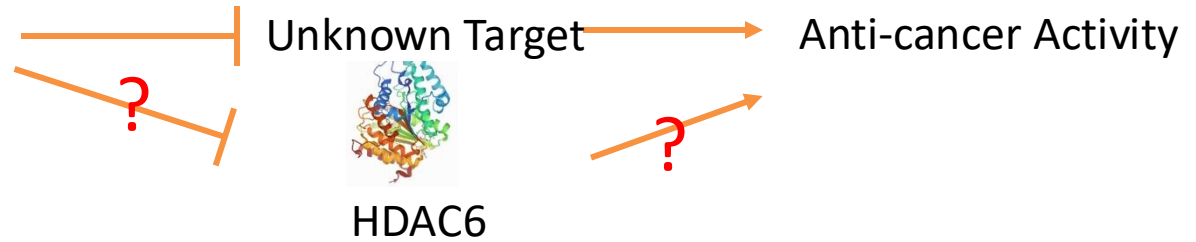


# Does drug modulation of the target give expected effect

- HDAC6 inhibitor (Citarinostat, in clinical trial) inhibits cancer cell growth with/without HDAC6 using CRISPR-knockout cells

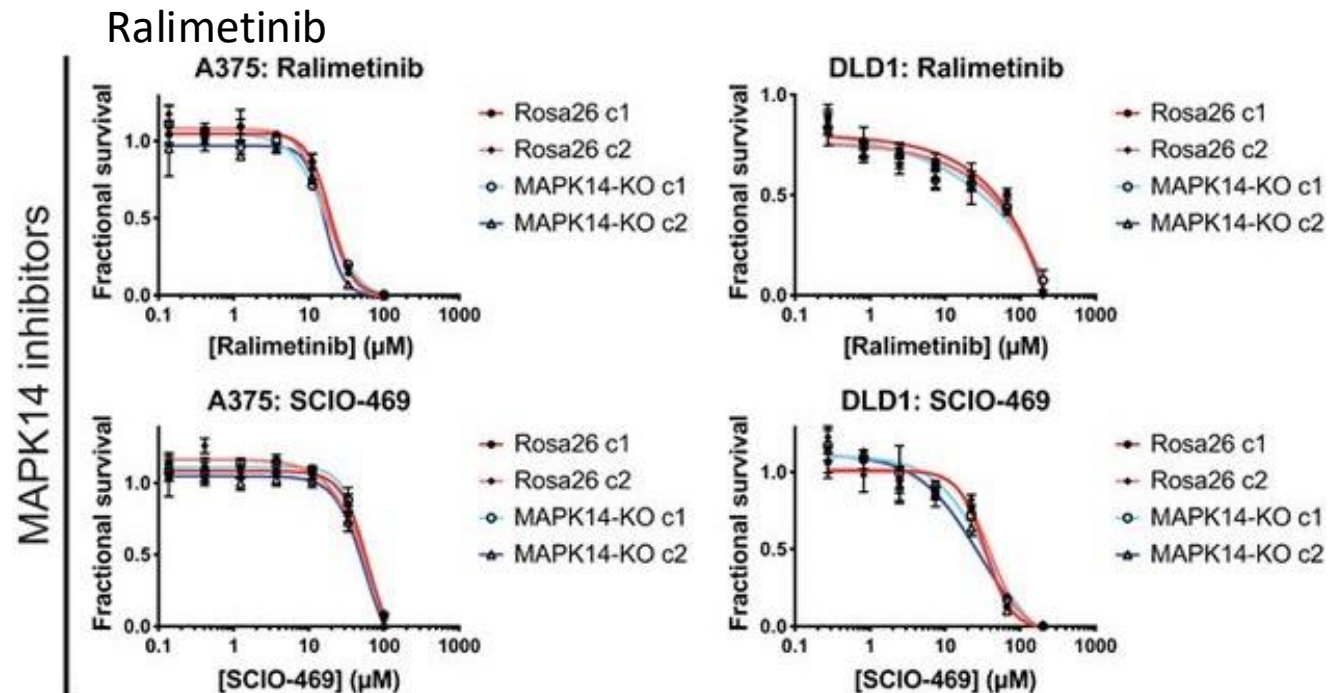
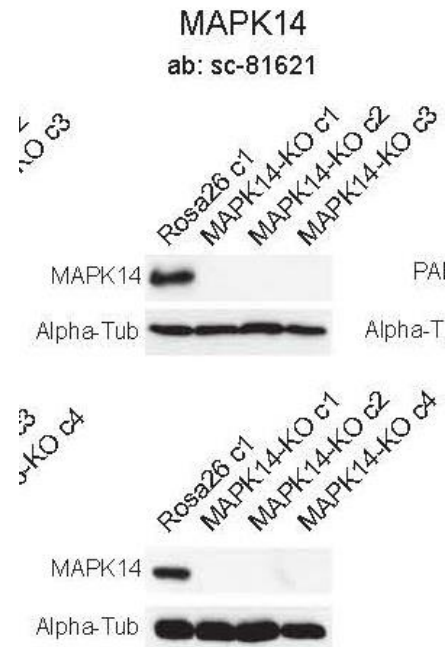
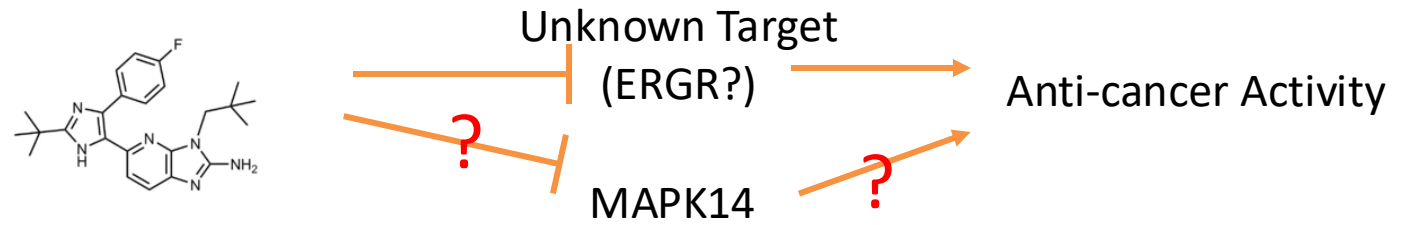


Citarinostat



# Does drug modulation of the target give expected effect

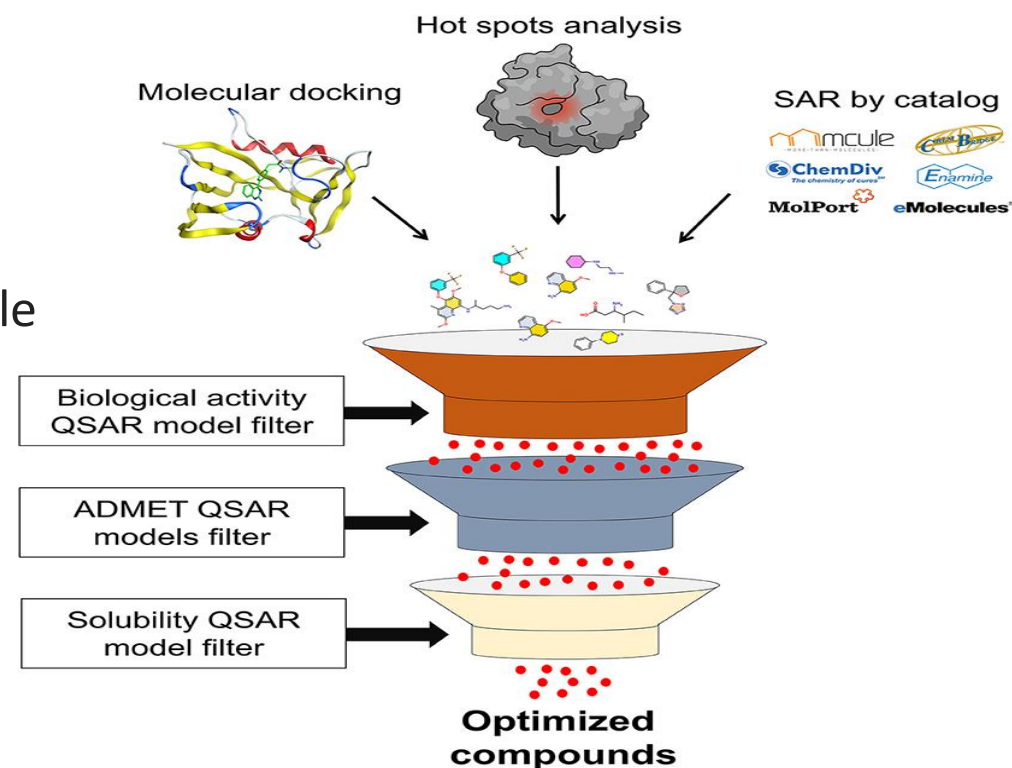
- MAPK14 inhibitor (ralimetinib, Eli Lilly, in clinical trial) inhibits cancer cell growth with/without MAPK14 using CRISPR-knockout cells
- modest to little improvement in Phase 1b/2 study



# Unbalanced drug candidate “optimization”

Emphasizes one aspect at the expense of others: potency vs. specificity vs. ADMET

- structure or AI-based “rationale” drug design
- IC50 and Ki in cell-free protein and cell-based assays (nM)
- interpretable structure–activity relationship (SAR)
- cross-validating the results using different assays
- compound binds to the target by crystal structure
- inactive or low-potency analogues as controls
- compound modulation of the target, and explainable downstream events?
- main off-target effects?



# Clinical trial failures

These two aspects are inter-dependent and DOSE-dependent

## Lack of Efficacy (40-50%)

- does not mean that the drug did not work
- it worked in animal model
- biological difference between animal and human disease?
- if higher dose, the drug would work
- but high dose would cause toxicity in vital organs (not in animal, but in human)

## Toxicity (30%)

- if lower dose, the drug would not show toxicity
- but lower dose would have no efficacy
- increased dose causes toxicity in vital organs before any efficacy in disease organs

## “Optimized” clinical candidate

- high potency/specificity inhibiting target without off-target effect
- high drug exposure in disease organs for efficacy at clinical dose (ideally even at low dose)
- minimal drug exposure in vital organs to avoid toxicity at clinical dose (ideally even at high dose)